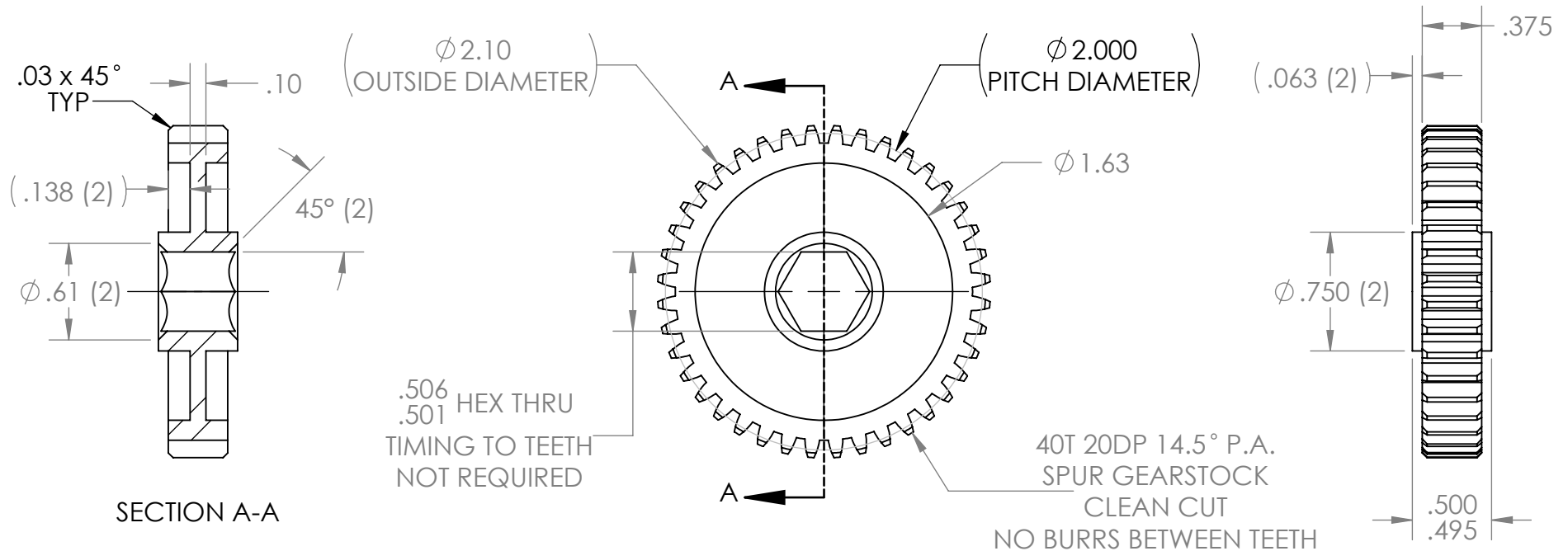
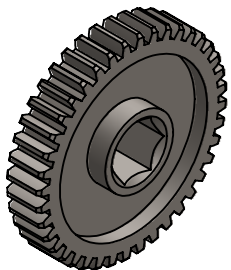


REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	11/2/2016	N. LAWRENCE
2	UPDATED HEX BORE TOL, ADDED CHAMFERS, AMDS-1	2/18/2020	N. MASSOUDA
3	UPDATED FORMAT	6/30/2022	T. JORGENSEN



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:			
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.		TITLE: 40T 20DP 14.5PA 500IN HEX BORE GEAR	
TOLERANCES:		BREAK ALL SHARP EDGES			
FRACTIONAL	±1/16				
ANGULAR: MACH	±1°				
ANGULAR: BEND	±5°				
ONE PLACE DECIMAL	±0.1				
TWO PLACE DECIMAL	±0.01				
THREE PLACE DECIMAL	±0.005				
FOUR PLACE DECIMAL	±0.0005				
MATERIAL	4140 STEEL		NAME	DATE	SIZE
		CHECKED	NM	6/30/22	DWG. NO.
FINISH	DEBURRED	ENG APPR.			am-3487
	ZINC PLATED	MFG APPR.			
	DO NOT SCALE DRAWING	Q.A.			REV
					3
					SCALE: 1:1
					WEIGHT:
					SHEET 1 OF 1